

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Condenser x Discharge hose	10	100	7
Condenser x Liquid tube	10	100	7
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Expansion valve x Evaporator (Front A/C)	3.4	35	30 in.·lbf
Rear cooling unit x Liquid tube and suction tube	10	100	7
Expansion valve x Evaporator (Rear Cooler)	5.4	55	48 in.·lbf
Pressure switch x Liquid tube	10	100	7
Pressure plate x Compressor	13.2	135	9
Liquid line (Block joint)	10	100	7
Liquid line (Piping line)	14	140	10
Discharge line (Piping joint)	22	225	16
Suction line (Block joint)	10	100	7
Suction line (Piping joint)	32	330	24
Compressor x Engine	49	500	36